



## **R&D** at HNP Mikrosysteme in Centifluidic Technologies

### Modelling, simulation und experimental analysis of centifluidic systems

In close cooperation with the Institute for Fluid Technologies and Micro-fluidics at the University of Rostock, HNPM lays the

foundation for further development of its product range on fluidtechnical level. HNPM accompanies the CFD-simulation of the flow configuration in the pumps with the necessary experiments. The pump type inherent clearances between the functional components have an important impact on the efficiency of the pumps. The CFDsimulation provides the possibility to estimate the influence of changing tolerances on the functional components with low experimental effort. Additionally, the further technical development of the pumps with CFD will reduce the development costs and development times.



leakage in micro annular gear pumps

joint project 1

### **Cell-Mixer with packaged Cells as Ready-to-use Cells-Kits**



Together with the company Cytocentrics, HNPM is developing a sensor-controlled Dispense Module for Patch-Clamp-technology. It includes a "fluid block" with low dead volume and sensors for flow, pressure, temperature and air bubbles, several valves and a micro annular gear pump. Furthermore, it comprises an in-house developed controller software and necessary electronics. The Dispense Module is suitable for sequential dosing of very low volumes of several media. Typical dispensing values are in the range of 10  $\mu$ l/min with minimal pulsation and a required dispensing accuracy of ±0,2  $\mu$ l.

Dispense Module

joint project 4

# Development of a rack-system and interface between components as well as material- and production-oriented pump gears

This project in cooperation with the company Dockweiler and the Institute for Physics at the University of Rostock deals with the further development of material- and production-oriented optimization of micro annular gear pumps.

On the one hand, the rack-system MoDoS has significantly improved the accuracy of measurements through the flowmeter miniCORI-FLOW M14 and an optimized construction.

On the other hand, intensive research is done in new materials for functional components with high chemical resistance and high



hardness for wear resistance.

Additionally, new manufacturing processes for pump gears are under intense scrutiny.

		0	30	60	90	720 Zeit	150 [s]	180	210	240	270	
New modular dosing system MoDoS	Comparison of measurement accuracies at 16 ba										bar	

### joint project 8

#### Author: Dipl.-Ing. Ellen Maus, HNP Mikrosysteme GmbH, Schwerin/Germany

www.centifluidic-technologies.de



GEFÖRDERT VOM

Bundesministerium für Bildung und Forschung